

## SHEET TRANSPORT APPARATUS AND IMAGE FORMING APPARATUS

### BACKGROUND OF THE INVENTION

#### Field of the Invention

5           The present invention relates to a sheet transport apparatus, which transports a sheet, and an image forming apparatus that uses the sheet transport apparatus.

#### Related Background Art

10           Conventionally, there have been used electrophotographic image forming apparatuses, such as copying machines, printers, and facsimiles, which form an image on a first surface of a sheet and then form an image on a second surface of the sheet on an  
15 opposite side using an image forming portion, for instance. In such an image forming apparatus that forms images on both surfaces of a sheet in this manner, after a toner image formed on a photosensitive drum is transferred onto a first  
20 surface of the sheet, the transferred toner image is heated and pressurized by a fixing means for fixation. Following this, the sheet is sent to an image forming portion again through a re-transport path and a toner image is transferred onto a second surface of the  
25 sheet and is fixed by the fixing means.

          During this operation, it is required to heat the sheet for fixing the toner image on the first

surface. If the sheet is sent to the image forming portion again and image formation on the second surface of the sheet is performed under the condition where the sheet is heated, there is a fear that a  
5 defective image may be formed on the second surface due to an influence of the heat of the sheet. In view of this problem, there is adopted a system in which, after the image formation on the first surface, the sheet having the image formed on the first surface is  
10 cooled using a fan or the like on the downstream side of the fixing means or in the re-transport path.

However, a control substrate for controlling the image forming portion and a sheet transport portion is arranged inside the image forming apparatus, and  
15 consequently, air heated as a result of the operation for cooling the sheet after the fixation, strikes the control substrate and increases the temperatures of elements on the control substrate, which may cause a control failure.

20 Also, in recent years, the speeding up of the transport process and image forming process of image forming apparatuses results in the increase of the amount of heat generation, and therefore the influence on the control substrate is further  
25 increased. Further, if a fan for cooling the control substrate is arranged separately from the fan for cooling the sheet heated as a result of the heating

operation in the fixing means, for instance, this results in increases in apparatus size and cost.

#### SUMMARY OF THE INVENTION

5           The present invention has been made in the view of the circumstances described above, and provides a sheet transport apparatus which is capable of reducing an influence of heat of a sheet passing through a re-transport path on a control substrate,  
10   and an image forming apparatus that uses the sheet transport apparatus.

          According to the present invention, there is provided a sheet transport apparatus that transports a sheet having an image formed by an image forming  
15   portion on a first surface of the sheet, to the image forming portion in order to form an image on a second surface of the sheet on an opposite side, the sheet transport apparatus including: a re-transport path through which the sheet is re-transported to the  
20   image forming portion; a cooling means for blowing air into the re-transport path in order to cool the sheet passing through the re-transport path; and an electrical substrate, in which the air having been blown to the sheet from the cooling means to cool the  
25   sheet is prevented from striking the electrical substrate.

          According to the present invention, there is

provided an image forming apparatus including: an image forming portion; a sheet transport apparatus that re-transport a sheet having an image formed by an image forming portion on a first surface of the sheet, to the image forming portion in order to form an image on a second surface of the sheet on a side opposite to the first surface; a re-transport path through which the sheet transport apparatus re-transport the sheet to the image forming portion; a cooling means for blowing air into the re-transport path in order to cool the sheet passing through the re-transport path; and an electrical substrate, in which the air having been blown to the sheet from the cooling means to cool the sheet is prevented from striking the electrical substrate.

According to the present invention, there is provided an image forming apparatus including: a photosensitive drum on which a toner image is formed; a fixing roller that heats and pressurizes a sheet on which the toner image formed on the photosensitive drum has been transferred; a re-transport path that connects a downstream side path of the fixing roller and an upstream side path of the photosensitive drum to each other; a fan that blows air; and an electrical substrate, in which the electrical substrate, the fan, and the re-transport path are arranged in the stated order from an upstream side

along a flowing direction of the air blown by the fan.

#### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a cross-sectional view of an image  
5 forming apparatus provided with a duplex feed unit  
according to an embodiment of the present invention;

FIG. 2 is a perspective view showing a  
construction of the duplex feed unit shown in FIG. 1;

FIG. 3 is a perspective view showing another  
10 construction of a duplex feed unit;

FIG. 4 is a cross-sectional view of the duplex  
feed unit shown in FIG. 3; and

FIG. 5 is a cross-sectional view of an image  
forming apparatus provided with a duplex feed unit  
15 having a still another construction.

#### DESCRIPTION OF THE PREFERRED EMBODIMENTS

Embodiments of the present invention will be  
hereinafter described in detail with reference to the  
20 accompanying drawings.

FIG. 1 shows a schematic construction of a laser  
beam printer that is an example of an image forming  
apparatus provided with a sheet transport apparatus  
according to an embodiment of the present invention.

25 In FIG. 1, reference numeral 50 denotes a laser  
beam printer that forms an image using an  
electrophotographic system. The laser beam printer 50

includes an image forming portion 51 that performs image formation, a sheet feeding portion 52 that separately feeds sheets S to the image forming portion 51 one by one, and the like. Also, the laser beam printer 50 is optionally equipped with a duplex feed unit 100 that, after an image is formed on one of the surfaces of a sheet S, feeds the sheet S to the image forming portion 51 again to form an image on the other surface of the sheet S. With this construction, images are formed on both surfaces of the sheet S.

Here, the image forming portion 51 includes a process cartridge 53, a transfer roller 4, and the like. On the other hand, the sheet feeding portion 52 includes a sheet feed cassette 3a in which the sheets S are stacked, a pickup roller 3b, and a separation roller pair 3c formed by a feed roller 3c1 and a retard roller 3c2. Note that the process cartridge 53 integrally includes a photosensitive drum 7, a charging roller (charging means) 8 for uniformly charging the surface of the photosensitive drum 7, a developing means 9 for developing an electrostatic latent image formed on the photosensitive drum 7, and the like. Here, the process cartridge 53 is detachably attachable to a main body of the laser beam printer (hereinafter referred to as the "apparatus main body") 54.

Also, the duplex feed unit 100 includes a re-transport path 18, a horizontal registration correction unit (not shown), re-feed rollers 115, and the like. Note that in FIG. 1, reference numeral 1  
5 denotes a laser scanner unit for irradiating laser light onto the photosensitive drum, reference numeral 5 a fixing means for fixing a toner image transferred onto the sheet S, and reference numeral 6 a delivery tray on which the sheet is delivered and stacked  
10 after image formation.

Next, an image forming operation of the laser beam printer 50 having the construction described above will be described.

When image information is sent from a personal  
15 computer (not shown) or the like, a control portion (not shown) performs an image forming process on the image information and then issues a print signal. In response to this print signal, first, the photosensitive drum 7 is rotated in the arrow  
20 direction shown in FIG. 1 and is uniformly charged by the charging roller 8 to a predetermined potential in a predetermined polarity. Then, the laser scanner 1 irradiates laser light onto the photosensitive drum 7, whose surface has been charged in the manner  
25 described above, in accordance with the image information, thereby forming an electrostatic latent image on the photosensitive drum 7. Next, this

electrostatic latent image is developed by the developing means 9, thereby visualizing the electrostatic latent image as a toner image.

On the other hand, in parallel with this toner  
5 image forming operation, sheets S stacked and contained in the sheet feed cassette 3a are picked up by the pickup roller 3b to be sent out and then separated from one another and transported by the separation roller pair 3c. Following this, the  
10 separated sheet S is further transported by transport roller pairs 3d and 3e to a transfer portion formed by the photosensitive drum 7 and the transfer roller 4.

During this operation, the leading end of the  
15 sheet S is detected by a registration sensor (not shown) provided on the upstream side of the transfer portion. On the basis of a detection signal from this registration sensor, the control portion establishes synchronization between the leading end position of  
20 the sheet S and a timing at which the laser scanner 1 emits light. As a result of this operation, the toner image formed on the photosensitive drum 7 is transferred onto the sheet S at a predetermined position.

25 Next, the sheet S, on which the toner image has been transferred in this manner, is sent to the fixing means 5 along a transport belt 3f and is



heated and pressurized in the fixing means 5. As a result of this operation, the toner image is fixed in a semi-permanent manner.

Here, in the case of one-side copying, after the  
5 fixation in the fixing means 5, the sheet S is sent to a nip portion between a transport roller 3g that is rotatable in each of forward and reverse directions and a first runner 3m and is then delivered onto the delivery tray 6 by forward  
10 rotation of the transport roller 3g and forward rotation of a delivery roller 3h that is also rotatable in each of forward and reverse directions.

On the other hand, when two-side copying is performed, the delivery roller 3h is first rotated in  
15 the forward direction to transport the sheet S toward the delivery tray 6. Following this, when the trailing end of the sheet S has passed through the transport roller 3g, the delivery roller 3h starts reverse rotation. Here, when the trailing end of the  
20 sheet S has passed through the transport roller 3g, the sheet trailing end is directed toward a second runner 3n due to the stiffness of the sheet S. The delivery roller 3h starts the reverse rotation under this condition, so that the trailing end of the sheet  
25 S enters a nip portion between the transport roller 3g and the second runner 3n and is nipped therebetween.

When the sheet S is nipped between the transport roller 3g and the second runner 3n in this manner, the transport roller 3g is making reverse rotation, so that the sheet S passes through the re-transport path 18 of the duplex feed unit 100 and is transported to the image forming portion 51 by the transport rollers 115. Following this, after an image is formed on the second surface of the sheet S in the image forming portion 51, the sheet S is delivered by the delivery roller 3h and is stacked on the delivery tray 6.

It should be noted here that the delivery roller 3h and the transport roller 3g are each rotatable in each of the forward and reverse directions under the control by a separate motor 12 that is different from a drive motor (not shown) that is a main motor in the image forming apparatus main body or by a separate motor 13 provided in the duplex feed unit 100.

Next, the duplex feed unit 100 that is a sheet transport apparatus optionally provided for the apparatus main body 54 will be described. Reference numeral 102 denotes a unit cover constituting the outer surface of the duplex feed unit 100 and reference numeral 107 indicates a fan that is a cooling means for cooling the sheet S using outside air. Here, the fan 107 is provided on a side wall of the unit cover 102. Also, multiple holes 108a for

taking in the outside air are provided in the side wall 108 of the unit cover 102 at positions at which the holes 108a face the fan 107.

Reference numeral 110 indicates a duct member  
5 for causing the outside air blown by the fan 107 to strike the sheet passing through the re-transport path 18. This duct member 110 includes a partition wall portion 110a, which forms a cooling wind path (a cooling air path) W from a fan outlet to the re-  
10 transport path 18, and a transport guide portion 110b that constitutes a guide surface of the re-transport path 18 on the duplex feed unit side and is provided with multiple blowing holes 110c. Note that in the illustrated construction, the fan 107 is disposed  
15 adjacent to the duct member 110 (partition wall portion 110a of the duct member 110) in order to send the outside air into the re-transport path 18 with efficiency in the direction indicated by the arrow A.

In order to cool the sheet S passing through the  
20 re-transport path 18 in the duplex feed unit 100 constructed in this manner, the fan 107 is rotated to take in the outside air through the outside air intake holes 108a. The taken-in outside air is blown into the duct member 110 and further into the re-  
25 transport path 18 through the multiple blowing holes 110c provided in the transport guide portion 110b along the cooling wind path W formed by the partition

wall portion 110a.

Then, the outside air blown into the re-transport path 18 in this manner is heated to a high temperature in the fixing means 5 where fixation of  
5 an unfixed toner image is performed switched back by the delivery roller 3h, and strikes the sheet S passing through the re-transport path 18. In this manner, the heated sheet S is cooled and therefore it becomes possible to prevent the curling of the sheet  
10 S and an increase of the temperature of the apparatus main body 54.

Following this, the cooled sheet S is re-transported to the image forming portion 51 of the apparatus main body 54 by the transport roller pairs  
15 115 through the re-transport path 18 formed by an upper guide member 112 and a lower guide member 114 that is formed so as to extend from the transport guide portion 110b. Also, the outside air, whose temperature has been increased as a result of the  
20 operation for cooling the sheet S, is exhausted through an exhaust hole (not shown).

By the way, in FIGS. 1 and 2, reference numeral 111 denotes a control substrate that is an example of an electrical substrate for controlling the sheet re-transport operation of the duplex feed unit 100. The  
25 control substrate 111 is provided in the duplex feed unit 100 at a position spaced apart from the cooling

wind path W formed by the fan 107 and the duct member 110, as shown in FIG. 2.

In order to reduce the influence of the heat of the sheet S passing through the re-transport path 18, the control substrate 111 is disposed at a position, spaced apart from the cooling path, in this embodiment. In more detail, the control substrate 111 is arranged in a side portion in a direction that is perpendicular to a direction in which the outside air flows through the duct member 110, and in the vicinity of the side wall 108 of the unit cover 102 that is close to the outside air. If the influence of the heat from the sheet is not so significant and a space remains on a side of the duct member 110, it is also possible to arrange the control substrate 111 on the side of the duct member 110.

The control substrate 111 is provided at such a position and the outside air blown by the fan 107 flows through the cooling wind path W formed by the duct member 110 in a direction in which the outside air strikes the sheet S. With this construction, it is possible to prevent the outside air, whose temperature has been increased as a result of the operation for cooling the sheet S, from striking the control substrate 111. As a result, it becomes possible to reduce the influence of the heat of the sheet S on the control substrate 111 such as

increases of the temperatures of elements on the control substrate 111.

Also, as shown in FIG. 1, the fan 107 and the control substrate 111 are disposed in a side end  
5 portion of the duplex feed unit 100, making it possible to reduce the height of the duplex feed unit 100 and also to reduce the height of the laser beam printer accordingly.

The foregoing description is directed to the  
10 case where, the control substrate 111 is provided on the side the duct member 110 as shown in Fig. 2. However, the present invention is not limited to this and the control substrate 111 may be provided between the inlet opening of the fan 107 and the side wall  
15 108 of the unit cover 102, or between the outlet opening of the fan 107 and the duct member 110, for instance.

FIG. 3 is a perspective view showing another construction of a duplex feed unit. FIG. 4 is a  
20 cross-sectional view of the duplex feed unit as shown in FIG. 3. As shown in FIG. 3, in this embodiment, the control substrate 111 is arranged between the inlet opening of the fan 107 and the outside air intake holes 108a provided in the side wall 108 of  
25 the unit cover 102. When the duplex feed unit is constructed in this manner, a predetermined space is maintained between the control substrate 111 and the

fan 107 as shown in FIG. 4, thereby allowing the fan 107 to take in the outside air.

Also, the control substrate 111 is arranged at such a position, so that the outside air used to cool the sheet is prevented from striking the control substrate 111. As a result, it becomes possible to reduce the influence of heat of the sheet S on the control substrate 111 such as increases of the temperatures of elements on the control substrate 111. Further, with this construction, the heat generated by the control substrate 111 itself is cooled with the outside air directly taken-in by the fan 107, making it possible to further reduce the influence of the heat such as the increases of the temperatures of the elements.

FIG. 5 is a cross-sectional view showing another arrangement of the fan 107 and the control substrate 111. As shown in FIG. 5, the control substrate 111 is provided below the re-transport path 18 in the duplex feed unit 100 and is held by bottom boards 150 and 160 of the duplex feed unit 100. Here, the duplex feed unit 100 is provided with the fan 107 that prevents heat generation of the elements on the control substrate and cools the sheet S heated as a result of the heating operation in the fixing means 5.

This fan 107 blows air in the direction indicated by the arrow A, thereby allowing the air

(outside air), which has passed through multiple  
holes 150a and 160a provided in the bottom boards 150  
and 160, to strike the control substrate 111 and the  
sheet S. As a result, it becomes possible to cool  
5 both of the control substrate 111 and the sheet S.